

PMC LONE STAR

API OIL COUNTRY GAGES PRODUCT OVERVIEW



QUALITY * SERVICE * RESPONSIBILITY









PMC LONE STAR

PMC Lone Star offers a wide range of products manufactured to the highest quality possible. All of the gages manufactured by **PMC Lone Star** have one thing in common: unmatched accuracy and durability. Field proven for almost a century, our master and working gages meet and exceed specifications established by the American Petroleum Institute (A.P.I.) and are used as the benchmark for calibration by the National Institute of Standards Technology (N.I.S.T.). **PMC Lone Star** strives to offer our customers the highest possible value when it comes to their gaging requirements. **PMC Lone Star** maintains the most complete source of Master Gages outside of N.I.S.T. All of our gages are made of tool steel hardened to Rockwell C 60-62 and are cryogenically frozen to insure their stability. Each gage is put through a series of in-process and final inspections with tolerances to ±0.0002 of an inch (±5 µm). We then qualify each gage using a certified master gage, and provide a calibration report detailing the measured dimensions and the serial number of the master gage used for the inspection. The quality and reliability of our gages have made them the overwhelming choice of coupling shops, pipe and tube mills around the world. **PMC Lone Star** stands ready with a trained staff of gage experts to help you accomplish all of your gaging needs, whether they are API sanctioned threads or premium proprietary connections. We look forward to serving your needs today and in the future.

Nick Bosworth President PMC Lone Star

For more information on what **PMC Lone Star** can do for your company, please feel free to contact any one of our technical sales staff at:

Authorized Distributor





PROVIDING GAGE SOLUTIONS SINCE 1912

PRODUCTS & SERVICES

API Rotary Tool Joint Plug & Ring Gages API Numbered Rotary Shouldered Connections API Standard Casing Gages, Pipe Gages, & Tubing Gages Thread Profile Gages Negative Flank (Hook) Thread Gages Premium Proprietary Thread Gages Tapered Cylindrical Plug & Ring Gages Re-certification of API Work & Master Gages Re-certification of Customer Specials Re-certification of Customer Specials Re-certification of Cylindrical Plug & Ring Gages Re-certification of Cylindrical Plug & Ring Gages Re-certification of Tapered Cylindrical Plug & Ring Gages Authorized Distributor of Gagemaker Authorized Distributor of Allen Gauge and Tool Company Custom Made Gage Storage Cases



API SPEC 5B GAGES WORKING/MASTERS

CASING					
SIZE	T.P.I.	T.P.F.			
4-1/2*	8	3/4			
5*	8	3/4			
5-1/2*	8	3/4			
6-5/8*	8	3/4			
7*	8	3/4			
7-5/8*	8	3/4			
8-5/8*	8	3/4			
9-5/8*	8	3/4			
10-3/4	8	3/4			
11-3/4	8	3/4			
13-3/8	8	3/4			
16	8	3/4			
18-5/8	8	3/4			
20*	8	3/4			
(*) Short / Long Casing is available for working rings					



UPSET (E.U.E) / NON-UPSET (N.U.E) TUBING					
SIZE	UPSET T.P.I.	NON-UPSET T.P.I.	T.P.F.		
1.050	10	10	3/4		
1.315	10	10	3/4		
1.660	10	10	3/4		
1.900	10	10	3/4		
2-3/8*	8	10	3/4		
2-7/8*	8	10	3/4		
3-1/2*	8	10	3/4		
4*	8	8	3/4		
4-1/2*	8	8	3/4		
(*) Step blocks are available for working rings					

(*) Step blocks are available for working rings

1.315, 1.660 and 1.900 I.J. Tubing Gages are identical to Non-Upset Tubing Gages of the same size and may be used interchangeably. The 2.063 I.J. Tubing Gages are identical to the 1.900 Upset Tubing Gages and may be used interchangeably. The 1.050 Upset Tubing Gages, the 1.315 Non-Upset Tubing Gages, and the 1.315 I.J. Tubing Gages are identical and may be used interchangeably

EXTREME LINE CASING						
SIZE	T.P.I.	T.P.F.				
5	6	1-1/2				
5-1/2	6	1-1/2				
6-5/8	6	1-1/2				
7	6	1-1/2				
7-5/8	6	1-1/2				
8-5/8	5	1-1/4				
9-5/8	5	1-1/4				
10-3/4	5	1-1/4				



BUTTRESS CASING				
SIZE	T.P.I.	T.P.F.		
4-1/2	5	3/4		
5	5	3/4		
5-1/2	5	3/4		
5-3/4	5	3/4		
6-5/8	5	3/4		
7	5	3/4		
7-5/8	5	3/4		
8-5/8	5	3/4		
9-5/8	5	3/4		
10-3/4	5	3/4		
11-3/4	5	3/4		
13-3/8	5	3/4		
16	5	1		
18-5/8	5	1		
20	5	1		



LINE PIPE					
SIZE	T.P.I.	T.P.F.			
1/8	27	3/4			
1/4	18	3/4			
3/8	18	3/4			
1/2	14	3/4			
3/4	14	3/4			
1	11-1/2	3/4			
1-1/4	11-1/2	3/4			
1-1/2	11-1/2	3/4			
2	11-1/2	3/4			
2-1/2	8	3/4			
3	8	3/4			
3-1/2	8	3/4			
4	8	3/4			
5	8	3/4			
6	8	3/4			
8	8	3/4			
10	8	3/4			
12	8	3/4			
14	8	3/4			
16	8	3/4			
18	8	3/4			
20	8	3/4			

API SPEC 7 GAGES WORKING/MASTERS



	REGULAR ROTARY					
SIZE	T.P.I.	T.P.F.	THD FORM			
1	6	1.5	V-0.055			
1-1/4	7	2	V-0.020			
1-1/2	6	1.5	V-0.055			
2-3/8	5	3	V-0.040			
2-7/8	5	3	V-0.040			
3-1/2	5	3	V-0.040			
4-1/2	5	3	V-0.040			
5-1/2	4	3	V-0.050			
6-5/8	4	2	V-0.050			
7-5/8	4	3	V-0.050			
8-5/8	4	3	V-0.050			

INTERNAL FLUSH (I.F.)					
SIZE	T.P.I.	T.P.F.	THD FORM		
2	4	2	V-0.065		
2-3/8 (NC26)	4	2	V-0.065		
2-7/8 (NC31)	4	2	V-0.065		
3-1/2 (NC38)	4	2	V-0.065		
4 (NC46) (4-1/2 XH)	4	2	V-0.065		
4-1/2 (NC50) (5 XH)	4	2	V-0.065		
5-1/2	4	2	V-0.065		
6-5/8	4	2	V-0.065		

FULL HOLE (F.H.)						
SIZE	T.P.I.	T.P.F.	THD FORM			
2-7/8	5	3	V-0.040			
3-1/2	5	3	V-0.040			
4 (NC40)	4	2	V-0.065			
4-1/2	5	3	V-0.040			
5-1/2	4	2	V-0.050			
6-5/8	4	2	V-0.050			

NUMBERED	CONNE	CTIONS	(N.C.)
SIZE	T.P.I.	T.P.F.	THD FORM
NC10	6	1-1/2	V-0.055R
NC12	6	1-1/2	V-0.055R
NC13	6	1-1/2	V-0.055R
NC16	6	1-1/2	V-0.055R
NC23	4	2	V-0.038R
NC26 (2-3/8 I.F.)	4	2	V-0.038R
NC31 (2-7/8 I.F.)	4	2	V-0.038R
NC35	4	2	V-0.038R
NC38 (3-1/2 I.F.)	4	2	V-0.038R
NC40 (4 FH)	4	2	V-0.038R
NC44	4	2	V-0.038R
NC46	4	2	V-0.038R
NC50 (4-1/2 IF) (5 XH)	4	2	V-0.038R
NC56	4	3	V-0.038R
NC61	4	3	V-0.038R
NC70	4	3	V-0.038R
NC77	4	3	V-0.038R



API SPEC 11B GAGES WORKING/MASTERS



MASTER SUCKER ROD & POLISHED ROD GAGES

DESCRIPTION			SI	ZE		
P-1 GO PLUG MASTER	1/2	5/8	3/4	7/8	1	1-1/8
P-2 GO RING MASTER	1/2	5/8	3/4	7/8	1	1-1/8
P-3 PIN CONE PLUG MASTER	1/2	5/8	3/4	7/8	1	1-1/8
P-4 REF. RING FOR PIN	1/2	5/8	3/4	7/8	1	1-1/8
P-5 MASTER NO GO PIN PLUG	1/2	5/8	3/4	7/8	1	1-1/8
P-6 REF. NO GO PIN RING	1/2	5/8	3/4	7/8	1	1-1/8
P-7 MASTER GO PIN PLUG	1/2	5/8	3/4	7/8	1	1-1/8
P-8 REF. GO PIN RING	1/2	5/8	3/4	7/8	1	1-1/8
B-1 MASTER GO RING	1/2	5/8	3/4	7/8	1	1-1/8
B-2 REF. GO PLUG	1/2	5/8	3/4	7/8	1	1-1/8
B-3 MASTER CONE RING	1/2	5/8	3/4	7/8	1	1-1/8
B-4 REF. PLUG	1/2	5/8	3/4	7/8	1	1-1/8
B-5 MASTER NO GO RING	1/2	5/8	3/4	7/8	1	1-1/8
B-6 REF. NO GO PLUG	1/2	5/8	3/4	7/8	1	1-1/8

WORKING SUCKER ROD & POLISHED ROD GAGES						
DESCRIPTION			SIZ	ZE		
P-2 GO RING	1/2	5/8	3/4	7/8	1	1-1/8
P-4 RING FOR PIN CONE	1/2	5/8	3/4	7/8	1	1-1/8
P-6 NO GO RING FOR PIN CONE	1/2	5/8	3/4	7/8	1	1-1/8
P-8 GO PIN RING	1/2	5/8	3/4	7/8	1	1-1/8
B-2 GO PLUG	1/2	5/8	3/4	7/8	1	1-1/8
B-4 PLUG	1/2	5/8	3/4	7/8	1	1-1/8
B-6 NO GO PLUG	1/2	5/8	3/4	7/8	1	1-1/8

API SPEC 11AX GAGES WORKING/MASTERS



L-THREAD					
SIZE	T.P.I.	T.P.F.			
3/8	18	3/4			
1/2	14	3/4			
3/4	14	3/4			
	B-THREAD				
SIZE	T.P.I.	T.P.F.			
178	11-1/2	3/8			
225	11-1/2	3/4			

MISC. CONNECTIONS

HUGHES H-90		
SIZE	T.P.I.	T.P.F.
2-3/8SL	3	1-1/4
2-7/8SL	3	1-1/4
3-1/2SL	3	1-1/4
3-1/2	3-1/2	2
4	3-1/2	2
4-1/2	3-1/2	2
5	3-1/2	2
5-1/2	3-1/2	2
6-5/8	3-1/2	2
7	3-1/2	3
7-5/8	3-1/2	3
8-5/8	3-1/2	3

MACARONI TUBING (M.T.)		
SIZE	T.P.I.	T.P.F.
3/4	6	1-1/2
1 (1 REG)	6	1-1/2
1-1/4	6	1-1/2
1-1/2 (1-1/2 REG)	6	1-1/2
2-1/16	6	1-1/2

WILSON FLUSH JOINT (W.F.J.)		
SIZE	T.P.I.	T.P.F.
1-13/16	7	2
2-3/8	6	2

BECO		
SIZE	T.P.I.	T.P.F.
3	2	3
3-1/2	2	3
4	2	3
4-1/2	2	3
5-1/4	2	3
6	2	3
7	2	3
8	2	3
10	2	3

IMPROVED BUTTTRESS		
SIZE	T.P.I.	T.P.F.
2	8	3/4
2-3/8	8	3/4
2-7/8	8	3/4
3-1/2	8	3/4
4	8	3/4
4-1/2	8	3/4
5-1/2	8	3/4

DI-22		
SIZE	T.P.I.	T.P.F.
4-3/4	2	1-1/2
5-1/4	2	1-1/2
5-3/4	2	1-1/2
6-3/4	2	1-1/2
8-1/4	2	1-1/2
9-1/4	2	1-1/2
9-3/4	2	1-1/2
10-1/2	1-5/8	1-1/2

AMERICAN OPEN HOLE (A.O.H.)		
SIZE	T.P.I.	T.P.F.
2-3/8	4	1-1/2
2-7/8	4	1-1/2
3-1/2	4	1-1/2
4	4	1-1/2
4-1/2	4	1-1/2

PAC		
SIZE	T.P.I.	T.P.F.
2-3/8	4	1-1/2
2-7/8	4	1-1/2
3-1/2	4	1-1/2

MAYHEW		
SIZE	T.P.I.	T.P.F.
2-3/8 JR	4	2
2-3/8 REG	4	1-1/2
2-7/8 FH	4	1-1/2

XTRA HOLE (X.H.)		
SIZE	T.P.I.	T.P.F.
2-7/8	4	2
3-1/2	4	2

FEDP		
SIZE	T.P.I.	T.P.F.
2-3/8	4	2TPF
2-7/8	4	2TPF

HUGHES EXTERNAL FLUSH (H.E.F.)		
SIZE	T.P.I.	T.P.F.
2-3/8	6	2
2-7/8	6	2
3-1/2	4	2
4-1/2	4	2

SHARP -VEE TUBING UPSET / NON-UPSET					
SIZE	UPSET T.P.I.	NON -UPSET T.P.I.	T.P.F.		
1-1/4	11-1/2	-	3/4		
1-1/2	11-1/2	11-1/2	3/4		
2	10	11-1/2	3/4		
2-1/2	10	11-1/2	3/4		
3	10	11-1/2	3/4		
3-1/2	10	10	3/4		
4	10	10	3/4		

DI-42					
SIZE	T.P.I.	T.P.F.			
9-3/4	2	1			
10-1/8	2	1			











Profile Gage #	Will Check the Following Connections	Thread Form		
PG-453	API REG: 2-3/8" thru 4-1/2"	V.040 5TPI 3TPF		
	API FULL HOLE: 3-1/2", 4-1/2"			
PG-542	API REGULAR: 6-5/8"	V.050 4TPI 2TPF		
PG-543	API FULL HOLE:5-1/2", 6-5/8" API REGULAR: 5-1/2", 7-5/8", 8-5/8"	V.050 4TPI 3TPF		
PG-642	API INTERNAL FLUSH:2-3/8" thru 5-1/2"	V.065 4 TPI 2 TPF		
PG-042	API INTERNAL FLOSH.2-3/8 und 5-1/2 API FULL HOLE:4"	V.000 4 TPTZ TPF		
	HUGHES EXTRA HOLE :2-7/8" thru 5" HUGHES SLIM HOLE: 2-3/8" thru 4-1/2"			
PG-NC-23-50	API NUMBERED CONNECTIONS #23 thru #50	V.038R 4TPI 2TPF		
PG-NC-56-77	API NUMBERED CONNECTIONS #56 thru #77	V.038R 4 TPI 3 TPF		
PG-NC-10-16	API NUMBERED CONNECTIONS #10, #12, #13, #16 MACARONI TUBING 3/4", 1-1/4", 1-1/2"	V.055 6TPI 1-1/2TPF		
PG-076	AMERICAN OPEN HOLE: 2-3/8" thru 4-1/2"	V.076 4TPI 1-1/2TPF		
PG-935-2	HUGHES H-90: 3-1/2" thru 6-5/8"	H-90 3-1/2TPI 2TPF		
PG-935-3	HUGHES H-90: 7" thru 8-5/8"	H-90 3-1/2TPI 3TPF		
PG-931-1/4"	HUGHES SLIM LINE :2-3/8" thru 3-1/2"	H-90 3 TPI 1-1/4TPF		
PG-415	PAC CONNECTIONS: 2-3/8" thru 3-1/2"	V.076 4TPI 1-1/2TPF		
PG-HEF	HUGHES EXTERNAL FLUSH 2-3/8", 2-7/8"	6TPI 2TPF		
PG-1-1/4-REG	1-1/4" REGULAR	7TPI 2TPF		
PG-1-13/16WFJ	1-13/16" WILSON FLUSH JOINT	7TPI 2TPF		
PG-2-3/8-WFJ	2-3/8" WILSON FLUSH JOINT	6TPI 2TPF		
PG-8RF	ALL API 8RF CSG TBG DRILL PIPE	8RD FORM 3/4TPF		
PG-10RF	ALL API STANDARD TUBING 10RF THREAD	10RD FORM 3/4TPF		
PG-8B75	IMPROVED BUTTRESS	8TPI 3/4TPF		
PG-8V	8V THREAD API LINE PIPE 2-1/2" thru 20" ALSO FOR AMERICAN STANDARD NPT: thru 20"	8V 3/4TPF		
PG-11-1/2V	THREAD API LINE PIPE: 1" thru 2" ALSO FOR AMERICAN STANDARD NPT	11-1/2TPI 3/4TPF		
PG-5B75-INT	API BUTTRESS CASING: 4-1/2" thru 13-3/8" INTERNAL	5TPI BUTTRESS 3/4TPF		
PG-5B75-EXT	API BUTTRESS CASING: 4-1/2" thru 13-3/8" EXTERNAL	5TPI BUTTRESS 3/4TPF		
PG-5B1-INT	API BUTTRESS CASING: 16" AND LARGER INTERNAL	5TPI BUTTRESS 1TPF		
PG-5B1-EXT	API BUTTRESS CASING: 16" AND LARGER EXTERNAL	5TPI BUTTRESS 1TPF		
PG-6150-INT	EXTREME LINE CASING: 5" thru 7-5/8" INTERNAL	6TPI 1-1/2TPF		
PG-6150-EXT	EXTREME LINE CASING: 5" thru 7-5/8" EXTERNAL	6TPI 1-1/2TPF		
PG-5125-INT	EXTREME LINE CASING: 8-5/8" thru 10-3/4" INTERNAL	5TPI 1-1/4TPF		
PG-5125-EXT	EXTREME LINE CASING: 8-5/8" thru 10-3/4" EXTERNAL	5TPI 1-1/4TPF		
PG-BECO	BECO	2TPI 3TPF		
PG-DI-22-1.625	DI-22 CONNECTIONS: 10-1/2"	1-5/8TPI 1-1/2TPF		
PG-DI-22-2	DI-22 CONNECTIONS: 4-3/4" thru 9-1/4"	2TPI 1-1/2TPF		
PG-DI-42	DI-42 CONNECTIONS: 9-3/4", 10-1/8"	2TPI 1TPF		
PG-0500	PROFILE GAGE	V.038R 4TPI 1/2TPF		
PG-0750	PROFILE GAGE	V.038R 4TPI 3/4TPF		
PG-1000	PROFILE GAGE	V.038R 4TPI 1TPF		
PG-1250	PROFILE GAGE	V.038R 4TPI 1-1/4TPF		
PG-1500	PROFILE GAGE	V.038R 4TPI 1-1/2TPF		
STANDARD STUB, NATIONAL ACME & UNIFIED AS LISTED ANY OTHER PITCH IS SPECIAL PG-2SA, PG-4SA, PG-5SA, PG-6SA, PG-8SA, PG-10SA, PG-12SA PG-4NA, PG-5NA, PG-6NA, PG-8NA, PG-10NA, PG-12NA, PG-16NA, PG-6UN, PG-8UN, PG-12UN, PG-16UN				

THREAD PROFILE GAGES